

#### **Material Name OBJET SUPPORT SUP707**

SDS ID: DOC-06160\_USA\_C In Compliance with Regulation 29 CFR 1910.1200

## \* \* \*Section 1 - IDENTIFICATION\* \* \*

Material Name: OBJET SUPPORT SUP707

**Chemical Family** 

acrylic compounds

**Recommended Use** 

This product is a cartridge containing ink. Under normal conditions of use, the substance is released from a cartridge only inside an appropriate printing system, and therefore, exposure is limited.

**Restrictions on Use** 

None known.

### **Manufacturer Information**

Objet, Inc. Phone: 1-877-489-9449

5 Fortune Drive

Billerica, MA 01821 Emergency # +1 978 495 5580

E-mail: info@object.com, www.object.com

## 24 Hour Emergency Telephone Service

+49 722 97772280 - Europe - Multi lingual response

+49 722 97772281 - Global - English Language response

+1 978 495 5580 - USA - Multi lingual response

+85 2 975 70887 - Asia Pacific - Multi lingual response

+61 2 8011 4763 - Australia - Multi lingual response

+86 15626070595 - China - Chinese response

## \* \* \*Section 2 - HAZARDS IDENTIFICATION\* \* \*

## Classification in accordance with 29 CFR 1910.1200

Acute Toxicity (Oral), Category 4

Eye damage/irritation, Category 1

Skin sensitizer, Category 1

Specific Target Organ Toxicity - Repeated Exposure, Category 2

## **GHS LABEL ELEMENTS**

Symbol(s)



Signal Word

DANGER

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#### **Hazard Statement(s)**

Harmful if swallowed

Causes serious eye damage

May cause an allergic skin reaction

May cause damage to organs through prolonged or repeated exposure

#### **Precautionary Statement(s)**

#### Prevention

Wash thoroughly after handling. Wear protective gloves and eye/face protection. Do not eat, drink, or smoke when using this product. Avoid breathing vapors or fumes. Contaminated work clothing should not be allowed out of the workplace.

# Response

IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell. Rinse mouth. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor/physician. IF ON SKIN: Wash with plenty of soap and water. If skin irritation or rash occurs: Get medical advice/attention. Wash contaminated clothing before reuse. Get medical advice/attention if you feel unwell.

### Disposal

Dispose in accordance with all applicable regulations.

## \* \* \*Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS\* \* \*

CAS	Component	Percent
Trade Secret	Alkoxylated trimethylolpropane	<60
	Acrylic monomer	<40
7732-18-5	Water	<15
	Photoinitiator	<2
Trade Secret	Photoinitiator	<0.5
Trade Secret	Silicone surfactant	<1.2
15305-07-4	Aluminum, tris(N-hydroxy-N-nitrosobenzenaminato-O,O')-	<0.1

#### Additional Information

**Notes:** Under normal conditions of use, the substance is released from a cartridge only inside an appropriate printing system, and therefore, exposure is limited. The liquid within the cartridges is considered hazardous, and the MSDS has been prepared in case of exposure to the liquid.

## \* \* \*Section 4 - FIRST AID MEASURES\* \* \*

#### **Description of Necessary Measures**

## Inhalation

IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell.

## Skin

IF ON SKIN: Wash with plenty of soap and water. If skin irritation or rash occurs: Get medical advice/attention.

## **Eyes**

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor/physician.



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Ingestion

IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell. Rinse mouth.

#### **Most Important Symptoms/Effects**

Acute

eye damage, allergic skin reaction

## Delayed

allergic skin reaction, May cause damage to organs through prolonged or repeated exposure

## **Indication of Immediate Medical Attention and Special Treatment**

If adverse effects occur, treat symptomatically and supportively.

## \* \* \*Section 5 - FIRE FIGHTING MEASURES\* \* \*

#### Suitable Extinguishing Media

Use extinguishing agents appropriate for surrounding fire. Class B fires: Use carbon dioxide (CO2), regular dry chemical (sodium bicarbonate), regular form (Aqueous Film Forming Foam-AFFF), or water spray to cool containers.

## **Unsuitable Extinguishing Media**

None known.

#### **Specific Hazards Arising from the Chemical**

Slight fire hazard.

#### **Hazardous Combustion Products**

Combustion: oxides of carbon

## **Fire Fighting Measures**

Move container from fire area if it can be done without risk. Cool containers with water spray until well after the fire is out. Keep unnecessary people away, isolate hazard area and deny entry. Keep out of water supplies and sewers. Avoid inhalation of material or combustion by-products.

## **Special Protective Equipment and Precautions for Firefighters**

Wear full protective fire fighting gear including self contained breathing apparatus (SCBA) for protection against possible exposure. Avoid inhalation of material or combustion by-products.

## \* \* \*Section 6 - ACCIDENTAL RELEASE MEASURES\* \* \*

#### Personal Precautions, Protective Equipment and Emergency Procedures

See Section 8 for personal protection information. Avoid release to the environment.

#### Methods and Materials for Containment and Cleaning Up

Intact cartridges do not pose a leak or spill hazard. Damaged cartridges may leak uncured ink. Stop leak if possible without personal risk. Reduce vapors with water spray. Absorb with sand or other non-combustible material. Collect spilled material with an inert absorbent such as sand or vermiculite. Place in properly labeled closed container. Dispose in accordance with all applicable regulations. Keep out of water supplies and sewers. Flush spill area with water.

## \* \* \*Section 7 - HANDLING AND STORAGE\* \* \*

#### **Precautions for Safe Handling**

Wash thoroughly after handling. Do not eat, drink, or smoke when using this product. Wear protective gloves and eye/face protection. Avoid breathing vapors or fumes. Contaminated work clothing should not be allowed out of the workplace.

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#### Conditions for Safe Storage, including any Incompatibilities

Store in accordance with all current regulations and standards. Store locked up. Store in a well-ventilated place. Keep container tightly closed. Store between 15  $^{\circ}$ C and 25  $^{\circ}$ C (59  $^{\circ}$ F and 77  $^{\circ}$ F). Store in a combustible storage area away from heat and open flame. Store in a cool, dry place. Avoid direct sunlight. Keep in the dark. Keep separated from incompatible substances.

#### **Incompatibilities** Not applicable

## \* \* \*Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION\* \* \*

#### **Component Exposure Limits**

ACGIH, NIOSH, EU, OSHA (US) and Mexico have not developed exposure limits for any of this product's components.

#### **Component Analysis**

There are no biological limit values for any of this product's components.

### **Appropriate Engineering Controls**

Provide local exhaust or process enclosure ventilation system. Ensure compliance with applicable exposure limits.

#### Individual Protection Measures, such as Personal Protective Equipment

#### **Eyes/Face Protection**

Eye protection not required under normal conditions. Chemical goggles or safety glasses with side shields should be worn when handling a damaged cartridge.

#### **Skin Protection**

Protective clothing is not required under normal conditions. Wear neoprene or nitrile impervious gloves when handling damaged cartridge. Wash contaminated clothing before reuse.

#### **Glove Recommendations**

Wear neoprene or nitrile impervious gloves when handling damaged cartridge.

## **Respiratory Protection**

Respiratory protection is not generally needed when using this product.

# \* \* \*Section 9 - PHYSICAL AND CHEMICAL PROPERTIES\* \* \*

Physical State:	Liquid	Appearance:	cartridge containing yellow	
			liquid	
Color:	yellowish	Physical Form:	liquid	
Odor:	characteristic odor	Odor Threshold:	Not available	
pH:	Not available	Melting Point:	Not available	
Boiling Point:	Not available	Decomposition:	Not available	
Flash Point:	>100 C	Evaporation Rate:	Not available	
LEL:	Not available	UEL:	Not available	
Vapor Pressure:	Not available	Vapor Density (air = 1):	Not available	
Density:	Not available	Specific Gravity (water = 1):	Not available	
Water Solubility:	Not available	Log KOW:	Not available	
Coeff. Water/Oil Dist:	Not available	Auto Ignition:	Not available	
Viscosity:	Not available	Volatility:	Not available	



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## **Other Property Information**

No additional information is available.

## \* \* \*Section 10 - STABILITY AND REACTIVITY\* \* \*

## Reactivity

No reactivity hazard is expected.

#### **Chemical Stability**

Store between 15 ℃ and 25 ℃ (59 ℉ and 77 ℉).

## **Possibility of Hazardous Reactions**

Uncured ink will polymerize on exposure to light or heat rendering the product unusable. However, this reaction is not considered hazardous.

#### **Conditions to Avoid**

Avoid exposure to heat and light.

## **Incompatible Materials**

Not applicable

## **Hazardous Decomposition**

Combustion: oxides of carbon

# \* \* \*Section 11 - TOXICOLOGICAL INFORMATION\* \* \*

#### **Acute and Chronic Toxicity**

No hazard is expected from the normal use of this product. While unlikely, uncured ink may leak from damaged ink cartridges and cause skin and eye irritation. Contact with skin may cause tingling sensation or skin irritation. Contact with eyes may cause eye irritation, inflammation, or eye damage.

## Component Analysis - LD50/LC50

The components of this material have been reviewed in various sources and no selected endpoints have been identified.

## Information on Likely Routes of Exposure

## Inhalation

irritation

#### Ingestion

Harmful if swallowed.

#### **Skin Contact**

allergic reactions

## **Eye Contact**

burns

### **Immediate Effects**

eye damage, allergic skin reaction

### **Delayed Effects**

allergic skin reaction, May cause damage to organs through prolonged or repeated exposure

## **Medical Conditions Aggravated by Exposure**

None known.

#### Irritation/Corrosivity Data

Contact with uncured ink may cause eye damage and skin irritation.

## **Respiratory Sensitization**

No data available.

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#### **Dermal Sensitization**

Component data indicate the substance is sensitizing. Uncured ink may cause an allergic response in sensitized individuals.

#### Carcinogenicity

## **Component Carcinogenicity**

None of this product's components are listed by ACGIH, IARC, NTP, DFG or OSHA.

#### **Mutagenic Data**

No data available for the mixture.

## **Reproductive Effects Data**

No data available for the mixture.

#### **Tumorigenic Data**

No data available.

#### **Additional Data**

Uncured ink may polymerize and adhere to tissue.

## **Specific Target Organ Toxicity - Single Exposure**

eyes, skin

### Specific Target Organ Toxicity - Repeated Exposure

May cause damage to organs through prolonged or repeated exposure

### **Aspiration Hazard**

No data available.

## \* \* \*Section 12 - ECOLOGICAL INFORMATION\* \* \*

#### **Persistence and Degradability**

No data available.

#### **Bioaccumulative Potential**

No data available.

## Mobility

No data available.

## \* \* \*Section 13 - DISPOSAL CONSIDERATIONS\* \* \*

#### **Disposal Methods**

Dispose in accordance with all applicable regulations.

Refer to manufacturer/supplier for information on recovery/recycling. Do not landfill. Avoid discharge into drains or surface water. See Section 7 for Handling Procedures. See Section 8 for Personal Protective Equipment recommendations.

## **Component Waste Numbers**

No EPA Waste Numbers are applicable for this product's components.

## \* \* \*Section 14 - TRANSPORT INFORMATION\* \* \*

# **Transportation**

Not regulated as a hazardous material.

#### **US DOT Information**

No Classification assigned.

#### **IMDG** Information

No Classification assigned.

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## \* \* \*Section 15 - REGULATORY INFORMATION\* \* \*

## **Component Analysis**

#### **U.S. Federal Regulations**

This material contains one or more of the following chemicals required to be identified under SARA Section 302 (40 CFR 355 Appendix A), SARA Section 311/312 (40 CFR 370.21), SARA Section 313 (40 CFR 372.65), CERCLA (40 CFR 302.4), TSCA 12(b), and/or require an OSHA process safety plan.

Morpholine, 4-(1-oxo-2-propenyl)- (5117-12-4)

TSCA 12b: Section 5, 1 % de minimus concentration EPA: P-95-0169

SARA 311/312 Hazardous Categories

Acute Health: Yes Chronic Health: Yes Fire: No Pressure: No Reactive: No

**U.S. State Regulations** 

None of this product's components are listed on the state lists from CA, MA, MN, NJ or PA.

Not regulated under California Proposition 65

## **Canada Regulations**

WHMIS CLASSIFICATION: D2A, D2B.

#### Canadian WHMIS Ingredient Disclosure List (IDL)

No components are listed in the WHMIS IDL.

## **Component Analysis - Inventory**

Component	CAS	PHIL	MITI	KOREA	CHINA
Alkoxylated trimethylolpropane	Trade Secret	No	Yes	Yes	Yes
Acrylic monomer		No	Yes	Yes	Yes
Water	7732-18-5	Yes	No	Yes	Yes
Photoinitiator		Yes	Yes	Yes	Yes
Photoinitiator	Trade Secret	Yes	Yes	Yes	Yes
Aluminum, tris(N-hydroxy-N-nitrosobenzenaminato-O,O')-	15305-07-4	Yes	Yes	Yes	Yes

## \* \* \*Section 16 - OTHER INFORMATION\* \* \*

## **Summary of Changes**

New SDS: July 8, 2013

## Key / Legend

ADR - European Road Transport; EEC - European Economic Community; EIN (EINECS) - European Inventory of Existing Commercial Chemical Substances; ELN (ELINCS) - European List of Notified Chemical Substances; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; ICAO -International Civil Aviation Organization; IMDG - International Maritime Dangerous Goods; Kow - Octanol/water partition coefficient; LEL - Lower Explosive Limit; RID - European Rail Transport; STEL - Short-term Exposure Limit; TDG - Transportation of Dangerous Goods; TWA - Time Weighted Average; UEL - Upper Explosive Limit

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#### Other Information

The information in this safety data sheet is based on data and samples provided to a third party SDS author. The sheet was written to the best of our ability and according to the state of knowledge at that time. The safety data sheet only constitutes a guideline for the safe handling, use, consumption, storage, transport and disposal of the substances/preparations/mixtures mentioned in this safety data sheet. New safety data sheets are written from time to time. Only the most recent versions may be used. Unless indicated otherwise word for word on the safety data sheet, the information does not apply to substances/preparations/mixtures in purer form, mixed with other substances or in processes. The safety data sheet offers no quality specification for the substances/preparations/mixtures in question.

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